

## **More than Pure Water**

### Membrane technology



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## **Effective Water Treatment**

Membrane filtration ensures an efficient and at the same time environmentally friendly water treatment with a minimum consumption of chemicals. Depending on your individual tasks, you will receive the optimal solution for the removal of particles and minerals ensuring lowest operating costs.

With our comprehensive know-how in the performance and capabilities of different types of membrane, we implement application-optimised treatment solutions with precisely matched pre- and post-treatment.

Priority is attached to economic aspects such as life time of the membrane, energy efficiency, and process automation.

| Type series                               | Ultrafiltration<br>Dulcoclean <sup>®</sup> |          | Reverse osmosis<br>Dulcosmose◎ |         |         |          |
|---|--|----------|--------------------------------|---------|---------|----------|
|   | UF eco                                     | UF       | ecoPRO                         | тw      | BW      | SW       |
| Permeate output<br>(m <sup>3</sup> /h) 50 |  |          |                                |         |         |          |
| 45 —                                      |  |          |                                |         |         |          |
| 40 —                                      |  |          |                                |         |         |          |
| 35 —                                      |  |          |                                |         |         |          |
| 30 —                                      |  |          |                                |         |         |          |
| 25 —                                      |  |          |                                |         |         |          |
| 20 —                                      |  |          |                                |         |         |          |
| 15 —                                      |  |          |                                |         |         |          |
| 10 —                                      |  |          |                                |         |         |          |
| 5 —                                       |  |          |                                |         |         |          |
|   |  |          |                                |         |         |          |
| Salt content mg/l                         | < 1.000                                    | < 40.000 | < 1.000                        | < 1.000 | < 5.000 | < 10.000 |
| Particle removal                          | 1  | 1        | 1                              | 1       | 1       | 1        |
| Particle removal<br>and desalination      |  |          | 1                              | 1       | 1       | 1        |

#### Ultrafiltration Systems Dulcoclean® UF and UF eco

are used in water treatment to remove finest particles and turbidity. The membrane forms a safe germ barrier and bacteria, parasites and viruses are reliably removed from the water – even given fluctuating water quality, e.g. after heavy precipitation. Ultrafiltration is not only an established process in drinking water treatment. The method is also becoming increasingly important in the pre-treatment before desalination or in swimming pool water treatment.

#### Reverse Osmosis Systems Dulcosmose<sup>®</sup> ecoPRO

are specifically suitable for the desalination of drinking water for industrial applications.

The ecoPRO series with their high degree of standardisation offer an optimal price/performance ratio.

These systems achieve maximum permeate output at low operating pressures and thus guarantee low investment and operating costs.









# Nanofiltration and Reverse Osmosis Systems Dulcosmose®

#### Reverse Osmosis Systems Dulcosmose® Series TW

are universally suited for drinking water desalination in a wide range of industrial applications. State of the art low-pressure membrane ensure a high level of availability and recovery given a high rate of salt retention. The systems achieve maximum permeate outputs at low operating pressures.

#### Reverse Osmosis Systems Dulcosmose<sup>®</sup> Series BW

were specifically designed for brackish water desalination for drinking water supply as well as for industrial applications. Using state of the art low-pressure membrane, a system salt retention rate of up to 99 % and a recovery of up to 80 % can be achieved.

#### Reverse Osmosis Systems Dulcosmose® Series SW

are specifically used to produce drinking water by seawater desalination and are connected to the high pressure side with pipes made of seawater-resistant stainless steel. They have a system salt retention rate of more than 99 %. It is especially here that the integrated cleaning concept and the energy recovery pay off.

#### Nanofiltration Systems Dulcosmose® Series NF

are a cost effective alternative to reverse osmosis systems for special tasks.

Areas of application include the partial softening and the elimination of polyvalent anions (e.g. sulphates, phosphates).



Ultrafiltration Systems Dulcoclean® UF eco and Dulcoclean® UF

### **Compact and Economic**



The Dulcoclean<sup>®</sup> UF eco is a compact ultrafiltration system in the lower capacity range ready for connection.

- Minimum energy and water consumption through fouling-dependent backwashing
- High bacteria and virus retention rate
- Automatic integrity check guarantees highest possible treatment reliability
- Operation possible without using any chemicals
- Fully-automatic operation with monitoring of all relevant operating parameters such as differential pressure and volume flow
- Alarm message activates potential free contact or SMS in case of malfunctions

The Dulcoclean<sup>®</sup> UF are ultrafiltration systems in the upper capacity range which are adapted to customer specifications.

- Minimum energy and water consumption through economic dead-end operation
- Continuous filtration performance and efficient backflushing ensured by speed-controlled filtration and backwashing pumps
- Highest operating reliability ensured by fully-automated PLC controller with data memory and user-friendly touch panel
- Integration of pre- and post-treatment as well as an optional waste water neutralisation
- Compact design ensures convenient installation in existing room or in a container

| System type                      | Filtration<br>capacity*<br>at 15 °C | Number of membrane 4" | Connected load<br>Filtration/<br>backflushing | Dimensions<br>H x W x D |
|----------------------------------|-------------------------------------|-----------------------|---|-------------------------|
|                                  | m³/h                                | pcs                   | w   | mm                      |
| Dulcoclean <sup>®</sup> UF eco 1 | max. 1.0                            | 1                     | 5/8   | 786 x 149 x 149         |
| Dulcoclean® UF eco 2             | max. 2.1                            | 1                     | 5/8   | 1,268 x 149 x 149       |
| Dulcoclean® UF eco 3             | max. 2.1                            | 2                     | 5 / 35  | 868 x 267 x 358         |
| Dulcoclean® UF eco 4             | max. 3.9                            | 2                     | 5 / 35  | 1,368 x 267 x 358       |

System type Filtration Number of Connected Dimensions capacity load HxWxD membrane at 15 °C 8″ kW m³/h pcs mm Dulcoclean® UF 2 5.4 - 9.0 2 6 2,250 x 600 x 2,600 Dulcoclean® UF 3 8.1 -13.5 2,300 x 650 x 3,300 3 8 Dulcoclean® UF 4 10.8 -18.0 4 8 2.300 x 650 x 4.000 13.5 -22.5 Dulcoclean® UF 5 5 10 2,300 x 650 x 4,500

\* Filtration capacity depends on the water quality and the water pressure upstream of the system. The filtration capacity reduces with increasing filtration duration.

\* Filtration capacity depends on the water quality

Systems with filtration capacities of up to 90 m³/h are designed project-specifically.

Reverse Osmosis Systems Dulcosmose® ecoPRO

### **Powerful and price attractive**



Reverse Osmosis Systems Dulcosmose<sup>®</sup> ecoPRO are standard systems for modern drinking water desalination in industrial applications. Equipped with "ultra lowpressure" membrane, they guarantee maximum permeate capacity at a salt retention rate of up to 95 % and at low operating pressure and thus ensure low investment and operating costs.

- The types ecoPRO 100 1500 are mounted on a stable and corrosion-free polypropylene frame
- The larger types ecoPRO 1800 2700 are mounted on a high-quality, double powder-coated steel frame
- Easy and safe operation thanks to microprocessor controller with numerous programming options and clear text indication of the operating mode
- Conductivity measurement and temperature monitoring
- Optionally available: Integrated cleaning concept and flushing option to improve the service life of the membrane

| System type | Permeate capac-<br>ity at 15 °C water<br>temperature | Number of<br>membrane<br>2,5" or 4" | Connected<br>load | Dimensions<br>H x W x D |
|-------------|--|-------------------------------------|-------------------|-------------------------|
|             | l/h  | pcs                                 | kW                | mm                      |
| ecoPRO 100  | 100  | 1                                   | 0.37              | 1,400 x 500 x 320       |
| ecoPRO 200  | 200  | 2                                   | 0.55              | 1,400 x 500 x 320       |
| ecoPRO 300  | 300  | 1                                   | 1.10              | 1,500 x 600 x 400       |
| ecoPRO 550  | 550  | 2                                   | 1.10              | 1,500 x 600 x 400       |
| ecoPRO 600  | 600  | 2                                   | 1.50              | 1,850 x 800 x 800       |
| ecoPRO 900  | 900  | 3                                   | 1.50              | 1,850 x 800 x 800       |
| ecoPRO 1200 | 1,200  | 4                                   | 1.50              | 1,850 x 800 x 800       |
| ecoPRO 1500 | 1,500  | 5                                   | 2.20              | 1,850 x 800 x 800       |
|             |  |                                     |                   |                         |

| l/h   | pcs   | kW      | mm                  |
|-------|-------|---------|---------------------|
|       |       |         |                     |
| 1,800 | 6     | 2.2     | 1,750 x 2,500 x 750 |
| 2,400 | 8     | 2.2     | 1,750 x 2,600 x 750 |
| 2,700 | 9     | 2.2     | 1,800 x 3,500 x 750 |
|       | 2,400 | 2,400 8 | 2,400 8 2.2         |

#### Reverse Osmosis Systems Dulcosmose® Series TW, BW, and SW

### The Right System for any Application



Reverse osmosis systems by ProMaqua are designed depending on the raw water quality.

The **series TW** is the universal model for modern drinking water desalination. The **series BW** is suitable for brackish water desalination and the **series SW** for seawater desalination.

We offer everything one-stop, from the definition of the task to a comprehensive after-sales service.

With our know-how in the performance and capabilities of different types of membrane, we implement application-

optimised treatment solutions with precisely matched preand post-treatment.

Priority is attached to economic aspects such as life time of the membrane, energy efficiency, and process automation.

- High system salt retention rate of more than 99 %
- Recovery depending on raw water of up to 80 %
- Easily accessible and service-friendly layout
- Central control by in-house microprocessor controller with graphical display or industry PLC with touch panel and integrated conductivity measurement
- Long life of the membrane ensured by integrated cleaning concept and automatic flushing system
- Seawater desalination systems with energy recovery from the concentrate flow
- No interface problems and smooth operation with short project realisation times
- Joint commissioning and training of the staff in operation at site on request

| System type           | Permeate capacity<br>at 25 °C water<br>temperature | Number of<br>membrane<br>4" or 8" | Con-<br>nected<br>load | Dimensions<br>H x W x D |
|-----------------------|--|-----------------------------------|------------------------|-------------------------|
|                       | I/h  | pcs                               | kW                     | mm                      |
| PRO 0300TW - PRO 0400 | 0TW 3,000 - 4,000                                  | 3 and 4                           | 3                      | 1,800 x 3,000 x 1,000   |
| PRO 0500TW - PRO 1500 | 0TW 5,000 - 15,000                                 | 5 - 12                            | 3 – 11                 | 1,800 x 4,000 x 1,000   |
| PRO 2000TW - PRO 5000 | TW 20,000 - 50,000                                 | 18 - 48                           | 11 - 22                | 1,800 x 7,000 x 1,200   |
| PRO 0200BW            | 2,000  | 9                                 | 4                      | 1,800 x 3,500 x 750     |
| PRO 0300BW - PRO 0400 | BW 3,000 - 4,000                                   | 3 - 4                             | 6 - 8                  | 1,800 x 3,000 x 1,000   |
| PRO 0500BW - PRO 1100 | BW 5,000 - 11,000                                  | 5 - 11                            | 8 - 15                 | 1,800 x 4,000 x 1,000   |
| PRO 1200BW - PRO 1500 | BW 12,000 - 15,000                                 | 12 - 15                           | 15 - 19                | 1,800 x 5,000 x 1,000   |
| PRO 2000BW - PRO 3000 | BW 20,000 - 30,000                                 | 21 - 29                           | 19 - 30                | 1,800 x 6,000 x 1,200   |
| PRO 4000BW - PRO 5000 | BW 40,000 - 50,000                                 | 42 - 51                           | 37 - 45                | 1,800 x 7,000 x 1,200   |

| System type  |              | neate capacity<br>at 25 °C water<br>temperature | Number of<br>membrane<br>4" or 8" | Conne<br>without<br>energy<br>recovery | ected load<br>with<br>energy<br>recovery | Dimension:<br>H x W x D |
|--------------|--------------|---|-----------------------------------|--|--|-------------------------|
|              |              | l/h   | pcs                               | kW                                     | kW                                       | mn                      |
| PRO 0078SW   |              | 780   | 6                                 | 5.5                                    |  | 1,800 x 3,500 x 1,000   |
| PRO 0185SW - | - PRO 0360SW | 1,850 - 3,600                                   | 3 - 6                             | 11 - 18.5                              | 6.6 - 8.6                                | 1,800 x 4,000 x 1,00    |
| PRO 0490SW - | - PRO 0610SW | 4,900 - 6,100                                   | 8 - 10                            | 22 - 40.5                              | 13.2                                     | 1,800 x 5,000 x 1,20    |
| PRO 0730SW   |              | 7,300   | 12                                | 44                                     | 17.2                                     | 1,800 x 5,000 x 1,40    |
| PRO 0920SW   |              | 9,200   | 15                                | 60                                     | 21.5                                     | 1,800 x 6,000 x 1,50    |
| PRO 0980SW   |              | 9,800   | 16                                | 60                                     | 25.0                                     | 1,800 x 5,000 x 1,50    |
| PRO 1230SW   |              | 12,300  | 20                                | 75                                     | 34.0                                     | 1,800 x 6,000 x 1,50    |
| PRO 1470SW - | PRO 2900SW 1 | 4,700 - 29,000                                  | 24 - 48                           | 90 - 160                               | 49.5 - 82.5                              | 1,800 x 7,000 x 1,50    |

For further information, please visit: www.promaqua.com/membranetechnology References

## **Proven World-Wide**

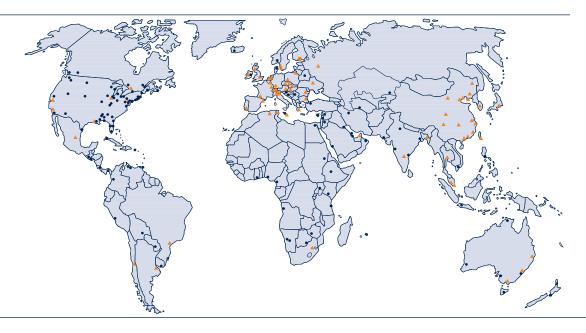


List of some references from different industry applications:

| Plant Engineering  | Raw Water Type | Industry                       | Country   | Capacity m <sup>3</sup> /d |
|--------------------|----------------|--------------------------------|-----------|----------------------------|
| Dulcoclean UF eco  | Spring water   | Municipal water supply         | Germany   | 80                         |
| Dulcoclean UF      | Karst water    | Municipal water supply         | Slovenia  | 5,200                      |
| Dulcosmose NF      | Well water     | Municipal water softening      | Italy     | 72                         |
| Dulcosmose TW      | Town water     | Electroplating                 | Germany   | 132                        |
| Dulcosmose TW      | Town water     | Cosmetics                      | Germany   | 600                        |
| Dulcosmose TW      | Town water     | Power station/power generation | Peru      | 144                        |
| Dulcosmose TW      | Town water     | Automobile                     | Slovakia  | 3,600                      |
| Dulcosmose TW      | Town water     | Beverage/table water           | Germany   | 408                        |
| Dulcosmose TW      | Town water     | Beverage/soft drinks           | Bulgaria  | 4,800                      |
| Dulcosmose TW      | River water    | Power station/power generation | Hungary   | 624                        |
| Dulcosmose TW /EDI | Town water     | Printed circuit boards         | Slovakia  | 800                        |
| Dulcosmose BW      | Brackish water | Brewery                        | Thailand  | 720                        |
| Dulcosmose BW      | Brackish water | Irrigation                     | Ethiopia  | 720                        |
| Dulcosmose SW      | Seawater       | Hotel                          | Mauritius | 800                        |
| Dulcosmose SW      | Seawater       | Hotel                          | Greece    | 1,800                      |



## **World-Wide Contact**



ProMaqua is a member of the ProMinent group of companies and is represented in more than 100 countries of the world. This guarantees a world-wide availability of the products and short distances to the customer. All over the world, we offer identical quality standards for products and services. For you at site: Experience and know-how in water treatment and metering technology.

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#### **Experts in Chem-Feed and Water Treatment**